

CNC Swiss Machine Operator - 2nd Shift 3:30pm to 12:00am

Magnet-Schultz of America is currently seeking a CNC Swiss Machine Operator in Westmont, IL. To be considered for the Swiss Machine Operator role, the incumbent must have a minimum of three (3) years of experience in running and/or set up of the following Swiss Machines:

- CNC Citizen – L20's and/or L32's
- Star Swiss Turns – SR-20, SV38R and/or SR32J

Job Responsibilities:

- Set up and/or operate CNC Swiss machines
- Read and interpret blueprints and related technical data to determine tooling requirements, setup procedures and machining methods and sequences.
- Must have the ability to maintain close tolerances (within .0001) tolerance
- Prepares and pre-sets all tools needed for the machining operation of Swiss Turning machines.
- Must have an understanding of machine tool accuracies, fixture offsets, and tool offsets
- Knowledge of cutting tool feeds, speeds and tool life
- Experience with Fanuc and Mitsubishi controls
- First article inspection and inspection of parts during production to maintain quality throughout the production run.