

HELP WANTED

Position:	CNC Machine Operator – 2 nd shift (3:30pm – 12:00am)
Reports to:	Precision Machining Supervisor

Job Summary

Operates CNC Lathe Machinery in order to run prototype jobs and production runs using Magnet-Schultz of America's advanced CNC Machinery.

Duties & Responsibilities

- Operates and adjusts multi-axis CNC (computer numerically controlled) machinery to perform standard and repetitive sequences of operations where programs are provided and setups are maintained by others.
- Read and understand G-Code
- Interpret mechanical blueprints as well as a variety of geometric and trigonometric principles.
- Transfer metric to inches
- Maintain close tolerances (within .0001)

Qualifications

- Have a good understanding of machine tool accuracies, fixture offsets, and tool offsets
- Knowledge of cutting tool feeds, speeds and tool life
- Experience in utilizing all of the standard inspection tools in order to check your work
- Conduct proper inspection of first piece run and in process parts
- Experience working with Fanuc and Mitsubishi controls
- Experience working with aluminum and stainless materials
- Three years of CNC Machining experience
- Past experience working with any of the following machining: Mori Seiki, Eurotech or Nakamura

Physical Requirements

- Maximum lift is 50lbs
- Ability to perform job function standing up 8-10 consecutive hours.

Please contact Human Resources at: dwhitworth@magnet-schultzamerica.com

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